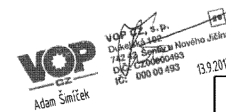
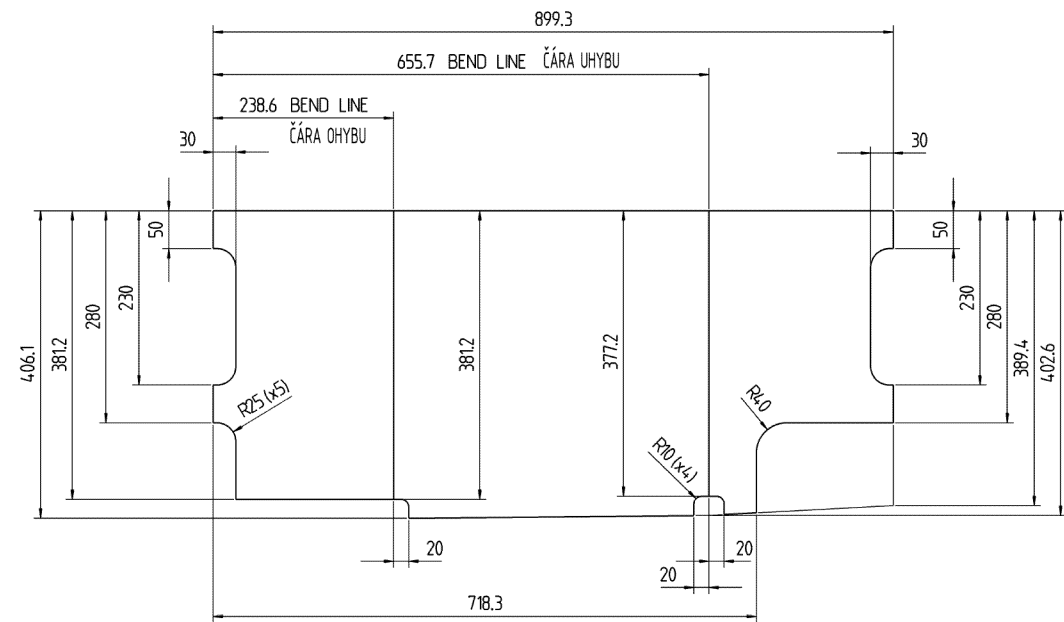




ISO VIEW FOR
REFERENCE ONLY
ISO POHLED POUZE
PRO ILUSTRACI



PRE-CUT PART
ROZVINUTÝ TVAR

First angle projection				03 Material Spec. changed from S355 to S275. Materiálová specifikace změněna z S355 na S275.		142700			
General tolerance (GT) in mm		Index		alteration		Change no.		Fit	
Size range		Inspection dim. 		Material: EN 10025 S275 JR or Equiv.				Weight: in kg	
≤ 30 > 30 & ≤ 120 > 120 & ≤ 400 > 400 & ≤ 1000		Auxiliary dim. ()		Blank no:				15.38	
GT coarse		Date		Name		Title:		PROD.	
≤ 30 > 30 & ≤ 120 > 120 & ≤ 400 > 400 & ≤ 1000		13.9.2012		K.Schmeiz		plate		Scale	
Lengths (L) and angle (L/2) ± GT		Checked 13.9.2012		K.Schmeiz				1:5	
Tolerance Symbols ISO 1101		Auth'd 28.5.2012		W.Edmunds				1:10	
○ roundness = 1/2a-Tol.		M.check, 13.6.2012		D.Thomas				Sheet:	
-□ straightness/flatness = GT								1 of: 1	
⊙ f concentricity/run out = GT									
≡ symmetry = GT									
// parallelism = GT									
⊕ position = GT									
Languages:		Confidential document		Drawing number		14014222313			
en		Refer to protection notice ISO 1006		Repl.				Dwg.	